3815-50-4
HSS Circular Saw Blades with 50-4
Bore


## PRODUCT DETAILS

- High-speed steel (HSS) circular saw blades for cutting steel, iron, metal and light metal applications
- To be used in both manual and automated machines
- Hole pattern:
- 4 / 15-80
- Example: 4/15-80 = 4 pin holes 015 mm positioned within a circle of 80 mm
- Tooth shape C is used for solid sections and thick pipes, every second tooth has two chamfers on each side while the others are without chamfer - Example: $-08 \mathrm{C}=$ Tooth pitch 8 mm with C tooth shape
- Packed in an easy-to-use cardboard pack also used as tooth protection
- High-Speed Steel Circular saw with Steamtreated surface
- Flexibility for usage in both manual and automated machines
- Tooth Shape BW is mainly for cutting tubes and profiles, the tooth is alternately bevelled at $45^{\circ}$ and breaks the chip in two which guarantees good chip clearance
- Tooth shape C is used for solid sections and thick pipes, every second tooth has two chamfers on each side while the others are without chamfer - A useful rule of thumb is that at least three teeth should be engaged at any time

PRODUCT ATTRIBUTES

| Product | $2$ | $\cdots$ | $\sqrt{ }$ | $M_{I C}$ | g |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 3815-370-3.0-50-4-08C | 370 mm | 3 mm | C8 | 140 | 2460 g |
| 3815-370-3.0-50-4-10C | 370 mm | 3 mm | C10 | 110 | 2460 g |
| 3815-400-3.5-50-4-10C | 400 mm | 3.5 mm | C10 | 128 | 3100 g |

