

## 3815-50-4

## HSS Circular Saw Blades with 50-4 Bore



## PRODUCT DETAILS

- High-speed steel (HSS) circular saw blades for cutting steel, iron, metal and light metal applications
- To be used in both manual and automated machines
- Hole pattern:
- 4 / 15 80
- Example: 4/15-80 = 4 pin holes Ø15mm positioned within a circle of 80mm
- Tooth shape C is used for solid sections and thick pipes, every second tooth has two chamfers on each side while the others are without chamfer
- Example: -08C = Tooth pitch 8mm with C tooth shape

- Packed in an easy-to-use cardboard pack also used as tooth protection
- High-Speed Steel Circular saw with Steamtreated surface
- Flexibility for usage in both manual and automated machines
- Tooth Shape BW is mainly for cutting tubes and profiles, the tooth is alternately bevelled at 45° and breaks the chip in two which guarantees good chip clearance
- Tooth shape C is used for solid sections and thick pipes, every second tooth has two chamfers on each side while the others are without chamfer
- A useful rule of thumb is that at least three teeth should be engaged at any time

## PRODUCT ATTRIBUTES

Product	$\varnothing$		V	~~~	g
3815-370-3.0-50-4-08C	370 mm	3 mm	C8	140	2460 g
3815-370-3.0-50-4-10C	370 mm	3 mm	C10	110	2460 g
3815-400-3.5-50-4-10C	400 mm	3.5 mm	C10	128	3100 g

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